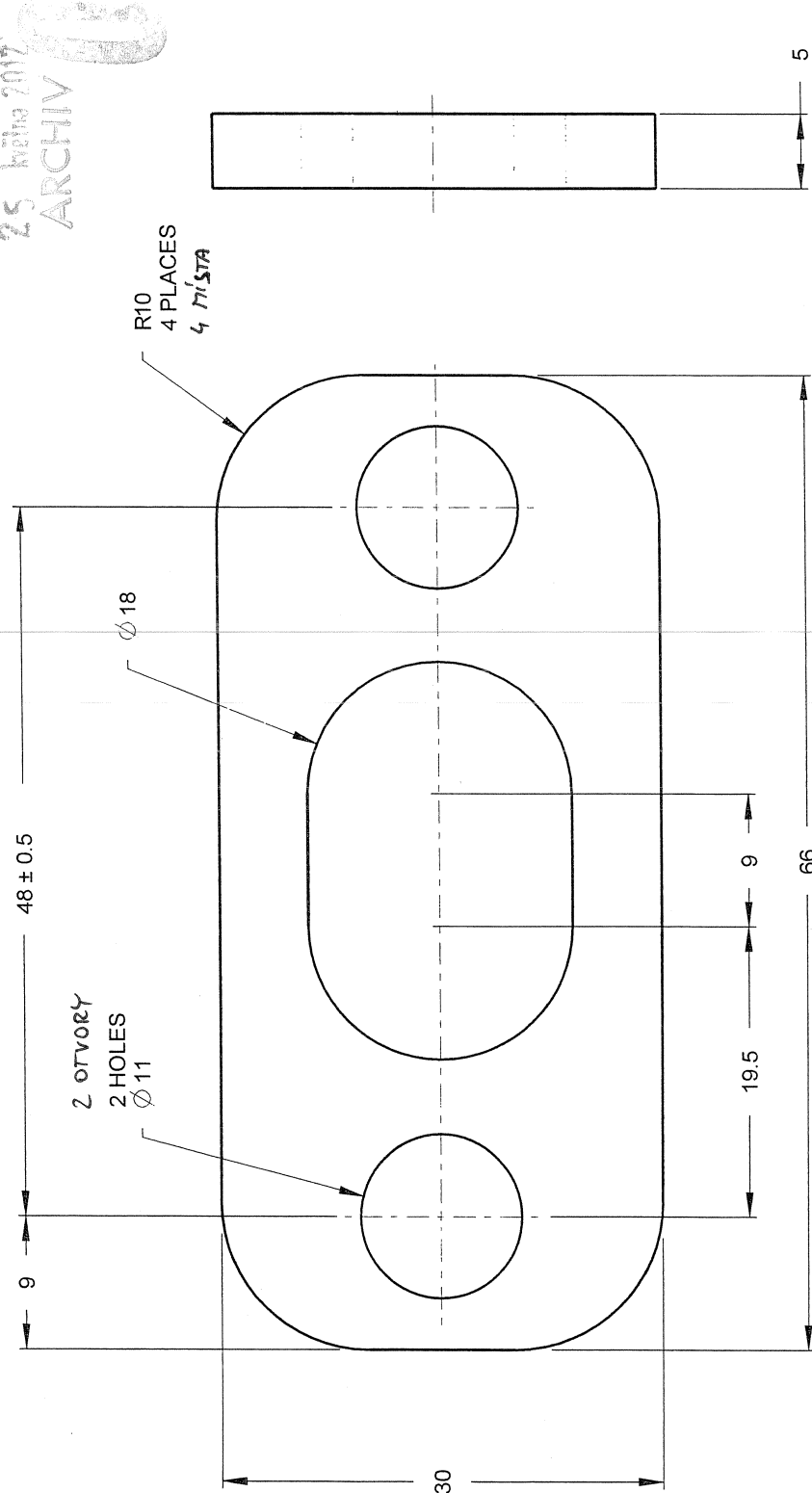


25. května 2012  
ARCHIV



PŘEKLAD  
 dne: 24.5.2012  
PROVEDLÍ

POZNÁMKA

NOTE:  
- REMOVE ALL BURRS AND SHARP EDGES  
ODSTRANIT VŠECHNY ZÁPALLY A OSTRÉ HRANY

TVAR TALÍŤ LASEREM DLE DXF

TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED						SCALE	SHEET	MATERIAL
NOMINAL SIZE OF DIMENSION	OVER		UNDER		FINISH	PRO SIZE	TEST SPECIFICATION	
	mm	INCH	mm	INCH				
0 TO 100	±0.1	±0.004	±0.1	±0.004	1 OF 1		STEEL PLATE TO EN 10025 GRADE S275 OR S355JR	
100 TO 300	±0.15	±0.006	±0.15	±0.006	3:1		FINISH	
300 TO 500	±0.2	±0.008	±0.2	±0.008	EST WEIGHT		ZINC PLATE TO TMS 101097	
500 TO 1000	±0.3	±0.012	±0.3	±0.012	0.05 kg			
1000 TO 3000	±0.5	±0.020	±0.5	±0.020	A3			
3000 TO 10000	±0.8	±0.031	±0.8	±0.031				
10000 TO 30000	±1.0	±0.039	±1.0	±0.039				
30000 TO 100000	±1.5	±0.059	±1.5	±0.059				
100000 TO 300000	±2.0	±0.079	±2.0	±0.079				
300000 TO 1000000	±3.0	±0.118	±3.0	±0.118				
1000000 TO 3000000	±4.0	±0.157	±4.0	±0.157				
3000000 TO 10000000	±5.0	±0.197	±5.0	±0.197				
10000000 TO 30000000	±6.0	±0.236	±6.0	±0.236				
30000000 TO 100000000	±7.0	±0.276	±7.0	±0.276				
100000000 TO 300000000	±8.0	±0.315	±8.0	±0.315				
300000000 TO 1000000000	±10.0	±0.394	±10.0	±0.394				
1000000000 TO 3000000000	±15.0	±0.591	±15.0	±0.591				
3000000000 TO 10000000000	±20.0	±0.787	±20.0	±0.787				
10000000000 TO 30000000000	±25.0	±0.984	±25.0	±0.984				
30000000000 TO 100000000000	±30.0	±1.181	±30.0	±1.181				
100000000000 TO 300000000000	±40.0	±1.578	±40.0	±1.578				
300000000000 TO 1000000000000	±50.0	±1.975	±50.0	±1.975				
1000000000000 TO 3000000000000	±60.0	±2.362	±60.0	±2.362				
3000000000000 TO 10000000000000	±70.0	±2.759	±70.0	±2.759				
10000000000000 TO 30000000000000	±80.0	±3.156	±80.0	±3.156				
30000000000000 TO 100000000000000	±100.0	±3.943	±100.0	±3.943				
100000000000000 TO 300000000000000	±120.0	±4.724	±120.0	±4.724				
300000000000000 TO 1000000000000000	±150.0	±5.905	±150.0	±5.905				
1000000000000000 TO 3000000000000000	±180.0	±7.086	±180.0	±7.086				
3000000000000000 TO 10000000000000000	±200.0	±7.873	±200.0	±7.873				
10000000000000000 TO 30000000000000000	±250.0	±9.842	±250.0	±9.842				
30000000000000000 TO 100000000000000000	±300.0	±11.811	±300.0	±11.811				
100000000000000000 TO 300000000000000000	±350.0	±13.780	±350.0	±13.780				
300000000000000000 TO 1000000000000000000	±400.0	±15.749	±400.0	±15.749				
1000000000000000000 TO 3000000000000000000	±450.0	±17.718	±450.0	±17.718				
3000000000000000000 TO 10000000000000000000	±500.0	±19.687	±500.0	±19.687				
10000000000000000000 TO 30000000000000000000	±550.0	±21.656	±550.0	±21.656				
30000000000000000000 TO 100000000000000000000	±600.0	±23.625	±600.0	±23.625				
100000000000000000000 TO 300000000000000000000	±650.0	±25.594	±650.0	±25.594				
300000000000000000000 TO 1000000000000000000000	±700.0	±27.563	±700.0	±27.563				
1000000000000000000000 TO 3000000000000000000000	±750.0	±29.532	±750.0	±29.532				
3000000000000000000000 TO 10000000000000000000000	±800.0	±31.501	±800.0	±31.501				
10000000000000000000000 TO 30000000000000000000000	±850.0	±33.470	±850.0	±33.470				
30000000000000000000000 TO 100000000000000000000000	±900.0	±35.439	±900.0	±35.439				
100000000000000000000000 TO 300000000000000000000000	±950.0	±37.408	±950.0	±37.408				
300000000000000000000000 TO 1000000000000000000000000	±1000.0	±39.377	±1000.0	±39.377				
1000000000000000000000000 TO 3000000000000000000000000	±1050.0	±41.346	±1050.0	±41.346				
3000000000000000000000000 TO 10000000000000000000000000	±1100.0	±43.315	±1100.0	±43.315				
10000000000000000000000000 TO 30000000000000000000000000	±1150.0	±45.284	±1150.0	±45.284				
30000000000000000000000000 TO 100000000000000000000000000	±1200.0	±47.253	±1200.0	±47.253				
100000000000000000000000000 TO 300000000000000000000000000	±1250.0	±49.222	±1250.0	±49.222				
300000000000000000000000000 TO 1000000000000000000000000000	±1300.0	±51.191	±1300.0	±51.191				
1000000000000000000000000000 TO 30000000000000000000000000000	±1350.0	±53.160	±1350.0	±53.160				
3000000000000000000000000000 TO 100000000000000000000000000000	±1400.0	±55.129	±1400.0	±55.129				
10000000000000000000000000000 TO 3000000000000000000000000000000	±1450.0	±57.098	±1450.0	±57.098				
30000000000000000000000000000 TO 10000000000000000000000000000000	±1500.0	±59.067	±1500.0	±59.067				
100000000000000000000000000000 TO 30000000000000000000000000000000	±1550.0	±61.036	±1550.0	±61.036				
300000000000000000000000000000 TO 100000000000000000000000000000000	±1600.0	±63.005	±1600.0	±63.005				
1000000000000000000000000000000 TO 300000000000000000000000000000000	±1650.0	±64.974	±1650.0	±64.974				
3000000000000000000000000000000 TO 1000000000000000000000000000000000	±1700.0	±66.943	±1700.0	±66.943				
10000000000000000000000000000000 TO 3000000000000000000000000000000000	±1750.0	±68.912	±1750.0	±68.912				
30000000000000000000000000000000 TO 10000000000000000000000000000000000	±1800.0	±70.881	±1800.0	±70.881				
100000000000000000000000000000000 TO 30000000000000000000000000000000000	±1850.0	±72.850	±1850.0	±72.850				
300000000000000000000000000000000 TO 100000000000000000000000000000000000	±1900.0	±74.819	±1900.0	±74.819				
1000000000000000000000000000000000 TO 300000000000000000000000000000000000	±1950.0	±76.788	±1950.0	±76.788				
3000000000000000000000000000000000 TO 1000000000000000000000000000000000000	±2000.0	±78.757	±2000.0	±78.757				
10000000000000000000000000000000000 TO 30000000000000000000000000000000000000	±2050.0	±80.726	±2050.0	±80.726				
30000000000000000000000000000000000 TO 100000000000000000000000000000000000000	±2100.0	±82.695	±2100.0	±82.695				
100000000000000000000000000000000000 TO 300000000000000000000000000000000000000	±2150.0	±84.664	±2150.0	±84.664				
300000000000000000000000000000000000 TO 1000000000000000000000000000000000000000	±2200.0	±86.633	±2200.0	±86.633				
1000000000000000000000000000000000000 TO 3000000000000000000000000000000000000000	±2250.0	±88.602	±2250.0	±88.602				
3000000000000000000000000000000000000 TO 100	±2300.0	±90.571	±2300.0	±90.571				
10000000000000000000000000000000000000 TO 3000	±2350.0	±92.540	±2350.0	±92.540				
30000000000000000000000000000000000000 TO 1000	±2400.0	±94.509	±2400.0	±94.509				
100000000000000000000000000000000000000 TO 300	±2450.0	±96.478	±2450.0	±96.478				
300000000000000000000000000000000000000 TO 1000	±2500.0	±98.447	±2500.0	±98.447				
1000000000000000000000000000000000000000 TO 300	±2550.0	±100.416	±2550.0	±100.416				
3000000000000000000000000000000000000000 TO 1000	±2600.0	±102.385	±2600.0	±102.385				
100 TO 3000	±2650.0	±104.354	±2650.0	±104.354				
300 TO 100	±2700.0	±106.323	±2700.0	±106.323				
1000 TO 300	±2750.0	±108.292	±2750.0	±108.292				
3000 TO 1000	±2800.0	±110.261	±2800.0	±110.261				
100 TO 3000	±2850.0	±112.230	±2850.0	±112.230				
300 TO 100	±2900.0	±114.199	±2900.0	±114.199				
1000 TO 300	±2950.0	±116.168	±2950.0	±116.168				
3000 TO 1000	±3000.0	±118.137	±3000.0	±118.137				
100 TO 3000	±3050.0	±120.106	±3050.0	±120.106				
300 TO 100	±3100.0	±122.075	±3100.0	±122.075				
1000 TO 3000	±3150.0	±124.044	±3150.0	±124.044				
3000 TO 100	±3200.0	±126.013	±3200.0	±126.013				
100 TO 3000	±3250.0	±127.982	±3250.0	±127.982				
300 TO 1000	±3300.0	±129.951	±3300.0	±129.951				
1000 TO 300	±3350.0	±131.920	±3350.0	±131.920				
3000 TO 100	±3400.0	±133.889	±3400.0	±133.889				
100 TO 3000	±3450.0	±135.858	±3450.0	±135.858				
300 TO 1000	±3500.0	±137.827	±3500.0	±137.827				
1000 TO 300	±3550.0	±139.796	±3550.0	±139.796				
3000 TO 1000	±3600.0	±141.765	±3600.0	±141.765				